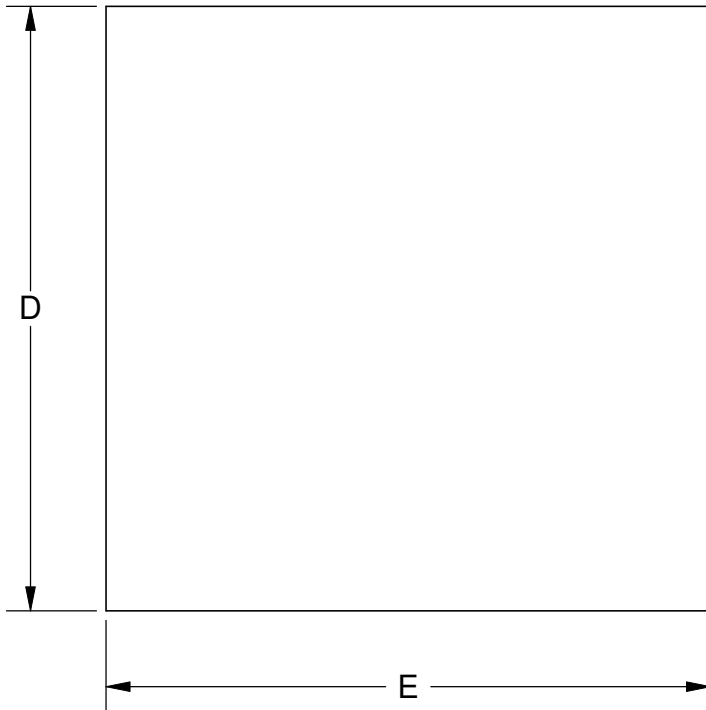
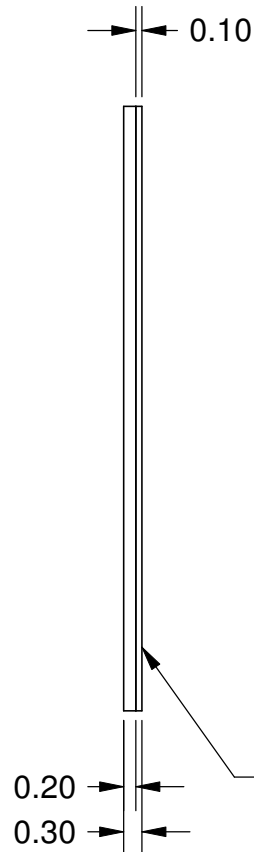


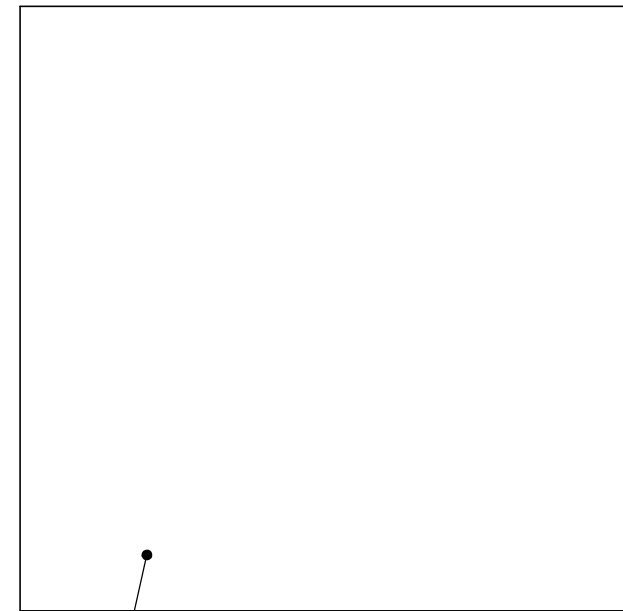
TOP VIEW



SIDE VIEW



BOTTOM VIEW


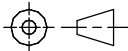


Notes: (Unless Otherwise Specified).

- 1) MATERIAL:
 - A) BLACK = PLASTIC BT.
 - B) PREFORM: THIXOTROPIC LATENT CURE ADHESIVE.
- 2) RECOMENDED CURE:

BAKE AT 150°C FOR 60 MINUTES(MINIMUM)
WITH PRESSURE 1/2-LBS PER SQUARE INCH.
- 3) STORAGE LIFE: 12 MONTHS @ 25 °C, 24 MONTHS @ 0 °C.
- 4) THAW IF FROZEN: 8 HOURS (MIN) @ 25 °C BEFORE USE.

DIMENSION TABLE (MM)		
D/E	DWG	PART NUMBER
3.0	203103	B-LID3W-BLACK
4.0	204103	B-LID4W-BLACK
5.0	205103	B-LID5W-BLACK
6.0	206103	B-LID6W-BLACK
7.0	207103	B-LID7W-BLACK
8.0	208103	B-LID8W-BLACK
9.0	209103	B-LID9W-BLACK
10.0	210103	B-LID10W-BLACK
12.0	212103	B-LID12W-BLACK

TOLERANCE UNLESS NOTED		APPROVALS	DATE				
X.X	+/- 0.3	DRAWN J. Hines	6/15/2011				
X.XX	+/- 0.03						
X.XXX	+/- 0.003			ENG	MFG	SCALE 8:1	SIZE A
ANGLES +/- 0.5° ALL DIMENSIONS IN <input checked="" type="checkbox"/> INCHES <input checked="" type="checkbox"/> MILLIMETERS		QA	CUST	DO NOT SCALE DRAWING		SHEET 1 OF 1	
THIRD ANGLE PROJECTION 		REVISED					